



Dart Aerospace Ltd.
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D2397-1
Job Sheet 195973



Part No: D2397-1

Job Qty: 25 pcs

Part Name: Rubber Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/3/19

Job Tracking No:

Due Date: 7/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 98.12.15 New Issue DM

Ship Via:



Container No: S190235

Part: D2397-1
Job No: 195973

Serial No/Batch: S190235

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 06/13/19

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Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	25 pcs	7/31/19	0.00	1.29	Small Fab - 1		JUN 13 2019	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
110	QC 5	25 pcs	7/31/19	0.00	0.00	QC 5 - 10		JUN 17 2019	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
120	Packaging 3-1 - Stock - B4B	25 pcs	7/31/19	0.00	0.00	Packaging 3 - 1 - B4B		JUN 17 2019	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 8 - B4B			
130	QC 21 - SA	25 pcs	7/31/19	0.00	0.00	QC 21 - SA - 21		JUN 17 2019	
						QC 21 - SA - 70			
						QC 21 - SA - 53			
Part Op 100 - Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____), LOCATION : GA 130 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
MNEO60S.063	Neoprene Sheet 0.063	1.6225 sf (.0649 ea)	100-Small Fab - 1	5165 308					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	MNEO60S.063	2	360	0					
Part Specifications									
Specifications could not be found.									

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			